

**Safety Data Sheet**

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878  
Issue date: 11/17/2025 Version: 5.0

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product form : Mixture  
Trade name : ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG

**1.2. Relevant identified uses of the substance or mixture and uses advised against****Relevant identified uses**

Main use category : Professional use  
Function or use category : Inkjet Printing ink

**1.3. Details of the supplier of the safety data sheet****Manufacturer**

Roland DG Corporation  
1-1-2 Shinmiyakoda, Hamana-ku,  
Hamamatsu-shi, Shizuoka-ken, 431-2103 Japan  
〒431-2103  
T +81-53-484-1200

**Supplier**

Roland DG EMEA N.V.  
Bell Telephonedaan 2G, 2440 Geel, Belgium  
T +32 (0) 14 57 59 11  
[deu-demand-planning@rolanddg.com](mailto:deu-demand-planning@rolanddg.com)

**1.4. Emergency telephone number**

No additional information available

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Not classified

**Adverse physicochemical, human health and environmental effects**

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

**2.2. Label elements****Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

No labelling applicable

**2.3. Other hazards**

No additional information available

**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG**

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Dialkylene glycol dialkyl ether	-	60 – 70	Not classified
Resin	-	1 – 10	Not classified
1,3-Dioxolan-2-one, 4-methyl-	CAS-No.: 108-32-7 EC-No.: 203-572-1 EC Index-No.: 607-194-00-1	1 – 10	Eye Irrit. 2, H319
Additive	-	< 5	Not classified
Colouring agents	-	1 – 5	Not classified

Full text of H- and EUH-statements: see section 16

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: If you feel unwell, seek medical advice.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.
First-aid measures for first aider	: First aid workers will be equipped with suitable personal protective equipment.

#### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

#### 5.2. Special hazards arising from the substance or mixture

Explosion hazard	: No direct explosion hazard.
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**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG****Safety Data Sheet**

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Hazardous decomposition products in case of fire : Toxic fumes may be released.

**5.3. Advice for firefighters**

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

General measures : Stop leak if safe to do so. Absorb spillage to prevent material damage.

**For non-emergency personnel**

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area.

**For emergency responders**

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

**6.4. Reference to other sections**

For further information refer to section 13.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

**7.2. Conditions for safe storage, including any incompatibilities**

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Keep cool. Protect from sunlight.

Packaging materials : Store always product in container of same material as original container.

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

**7.3. Specific end use(s)**

Inkjet Printing ink.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters**

No additional information available

**8.2. Exposure controls****Appropriate engineering controls****Appropriate engineering controls:**

Ensure good ventilation of the work station.

**Personal protection equipment****Personal protective equipment:**

Wear recommended personal protective equipment.

**Eye and face protection****Eye protection:**

Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear EN166 approved safety glasses or chemical splash goggles.

**Skin protection****Skin and body protection:**

Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

**Hand protection:**

Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is EN420/374 approved butyl rubber glove.

**Respiratory protection****Respiratory protection:**

In case of inadequate ventilation and exposure limits are exceeded or if irritation or other symptoms are experienced, use a NIOSH/MSHA or European Standard EN149 approved respirator (with activated carbon layer for organic vapour).

**Environmental exposure controls****Environmental exposure controls:**

Avoid release to the environment.

**Other information:**

Wash hands immediately after handling the product. And wash it before reuse. Do not eat, drink or smoke during work.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Physical state	: Liquid
Colour	: Magenta.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable

**Safety Data Sheet**

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Freezing point	: Not available
Boiling point	: Not available
Flammability	: Non flammable.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: > 65 °C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Easily soluble.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 0.9 – 1.1
Relative vapour density at 20°C	: > 1
Particle characteristics	: Not applicable

**9.2. Other information****Other safety characteristics**

VOC content : &lt; 950 g/l

**SECTION 10: Stability and reactivity****10.1. Reactivity**

The product is non-reactive under normal conditions of use, storage and transport.

**10.2. Chemical stability**

Stable under normal conditions.

**10.3. Possibility of hazardous reactions**

No dangerous reactions known under normal conditions of use.

**10.4. Conditions to avoid**

None under recommended storage and handling conditions.

**10.5. Incompatible materials**

No additional information available

**10.6. Hazardous decomposition products**

Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG**

**Safety Data Sheet**

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

**SECTION 11: Toxicological information**

**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

- Acute toxicity (oral) : Not classified (Based on available data, the classification criteria are not met)
- Acute toxicity (dermal) : Not classified (Based on available data, the classification criteria are not met)
- Acute toxicity (inhalation) : Not classified (Based on available data, the classification criteria are not met)

<b>Dialkylene glycol dialkyl ether</b>	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	> 5.14 mg/l air Animal: rat, Guideline: EU Method B.2 (Acute Toxicity (Inhalation))

<b>1,3-Dioxolan-2-one, 4-methyl- (108-32-7)</b>	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 oral	29000 mg/kg
LD50 dermal rabbit	≥ 2000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LD50 dermal	20000 mg/kg
LC50 Inhalation - Rat	> 5000 mg/m <sup>3</sup> Source: chemIDplus

- Skin corrosion/irritation : Not classified (Based on available data, the classification criteria are not met)  
pH: Not available
- Serious eye damage/irritation : Not classified (Based on available data, the classification criteria are not met)  
pH: Not available
- Respiratory or skin sensitisation : Not classified (Based on available data, the classification criteria are not met)
- Germ cell mutagenicity : Not classified (Based on available data, the classification criteria are not met)
- Carcinogenicity : IARC evaluated printing ink as a Group3(Not classifiable as to carcinogenicity to humans).
- Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)
- STOT-single exposure : Not classified (Based on available data, the classification criteria are not met)
- STOT-repeated exposure : Not classified (Based on available data, the classification criteria are not met)
- Aspiration hazard : Not classified (Based on available data, the classification criteria are not met)

**11.2. Information on other hazards**

No additional information available

**SECTION 12: Ecological information**

**12.1. Toxicity**

- Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
- Hazardous to the aquatic environment, short-term (acute) : Not classified (Based on available data, the classification criteria are not met)

**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG**

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Hazardous to the aquatic environment, long-term (chronic) : Not classified (Based on available data, the classification criteria are not met)

### 12.2. Persistence and degradability

**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG**

Persistence and degradability	No data available.
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### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.
European List of Waste (LoW, EC 2000/532)	: 08 03 12* - waste ink containing dangerous substances

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
Not regulated for transport				
<b>14.2. UN proper shipping name</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated

**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG**

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID
<b>14.3. Transport hazard class(es)</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Not regulated

#### Transport by sea

Not regulated

#### Air transport

Not regulated

#### Inland waterway transport

Not regulated

#### Rail transport

Not regulated

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU-Regulations

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG**

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### Ozone Regulation (2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

### Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

### VOC Directive (2004/42)

VOC content : < 950 g/l

### Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

## 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Abbreviations and acronyms:	
ACGIH	American Conference of Government Industrial Hygienists
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
CSA	Chemical safety assessment
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
ED	Endocrine disruptor
EN	European Standard
EWC	European waste catalogue

**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG**

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

<b>Abbreviations and acronyms:</b>	
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
Log Kow	Partition coefficient n-octanol/water (Log Kow)
Log Pow	Partition coefficient n-octanol/water (Log Pow)
MAK	maximum workplace concentration
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
N.O.S.	Not Otherwise Specified
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
OSHA	Occupational Safety & Health Administration
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
PPE	Personal protection equipment
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TF	Technical function
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
TWA	Time Weighted Average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
UFI	Unique Formula Identifier

<b>Full text of H- and EUH-statements:</b>	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H319	Causes serious eye irritation.

**ECO-SOL MAX3, ESL5-MG  
ECO-SOL MAX3, ESL5-5MG****Safety Data Sheet**

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

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RDG Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.